

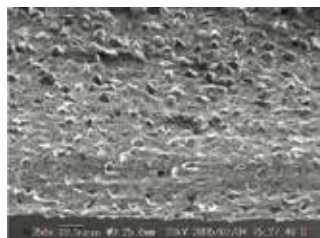


Dressing under the optimized condition draws out the blade performance to the maximum.

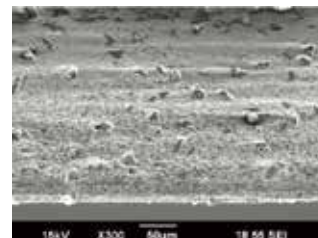
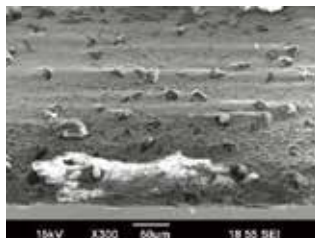
- Resin plate for blade truing and blade dressing.
- Can offer the variety of dress plates according to the blade specification.
- Use of the dress plate prior to the processing can bring out better performance and quality of the blade.
- We can suggest the conditions of use.



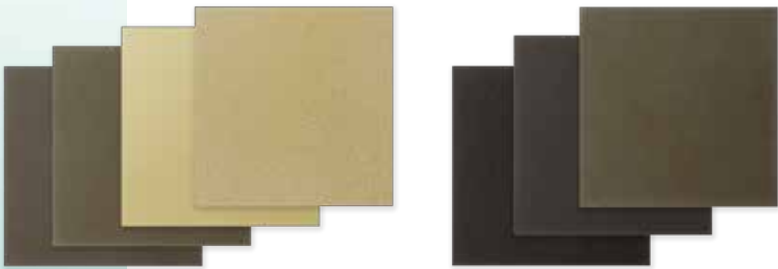
Processing example Dressing Plate



$n = 30,000 \text{ min}^{-1}$
 $f = 50 \text{ mm/sec}$
 $\Delta s = 0.5 \text{ mm}$
 $N = 50 \text{ lines}$



■ Eliminate the clogging of the blade by the dressing under the suitable condition.



■ Specification and Notation

A2

Type

-

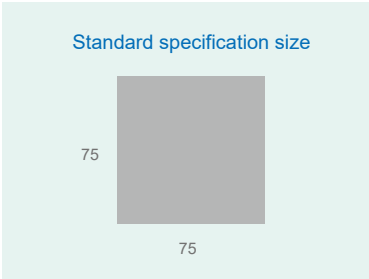
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Thickness

■ Standard and application

Type (um)	Grit type	Thickness(mm) and Notation			Applicable grit size		
		1mm	2mm	3mm	Nickel Blade	Metal Blade	Resin Blade
A2	WA200	A2-1	A2-2	A2-3	325 ~ 400		140 ~ 230
A4	WA400	A4-1	A4-2	A4-3	400 ~ 600	325	270 ~ 325
C6	GC600	C6-1	C6-2		500 ~ 700	400 ~ 800	400 ~ 500
C8	GC800	C8-1	C8-2		700 ~ 1000	600 ~ 1000	600
C10	GC1000	C10-1	C10-2		800 ~ 1000	800 ~ 1300	
C20	GC2000	C20-1			1200 ~ 1300	1000 ~ 2000	
C40	GC4000	C40-1			2000 ~	2000 ~	

*Please contact us for dressing conditions.
*Dressing plates with tape are also available.



*Please consult with us for customized dimensions.

■ Ordering the product

When ordering our product, please refer to our catalog and let us know the details of the product as below.

- 1) Shape and size/ Detailed blade shape and precision etc.
- 2) Specifications/ Desired specification as well as the current in-use blade etc.
- 3) Cutting work and condition/ Machine in use, RPM, feed speed, coolant flow rate etc.

■ Precautions

In order to use the product safely and to bring out the best of the blade's performance, please make sure to thoroughly read the specifications and other related materials of the product.

- * The catalog is subject to change without notice.
- * The catalog is not to guarantee the product quality.